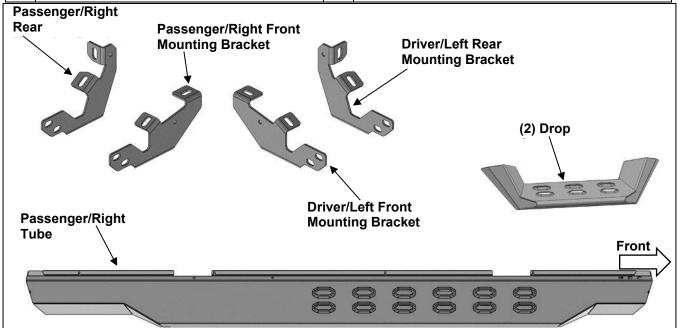
INSTALLATION INSTRUCTIONS

RS6 SIDE STEPS 2021-24 FORD BRONCO 2DR PART NO. EWFPB2P1

PARTS LIST:

	1		
1	Driver/Left Tube	8	10mm x 27mm OD x 3mm Flat Washers
1	Passenger/Right Tube	16	10mm x 20mm OD x 2mm Flat Washers
2	Drop Steps	8	10mm Lock Washers
1	Driver/Left Front Mounting Bracket	8	10mm Nylon Lock Nuts
1	Passenger/Right Front Mounting Bracket	4	8mm Triangle Double Bolt Plates
1	Driver/Left Rear Mounting Bracket	8	8mm x 22mm OD x 2mm Flat Washers
1	Passenger/Right Rear Mounting Bracket	8	8mm Nylon Lock Nuts
16	10mm x 30mm Hex Bolts		

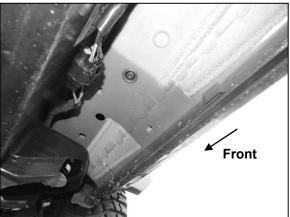


PROCEDURE:

- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.
- 2. Starting from underneath the Passenger/Right body panel, locate the front mounting location and the threaded holes in the body panel, (**Figure 1**). Remove the plastic plugs covering the holes.
- 3. Select the Passenger/Right Front Mounting Bracket. Attach the Mounting Bracket to the front location with (2) 10mm Hex Bolts, (2) 10mm Lock Washers and (2) 10mm Flat Washers, (Figure 2). Do not tighten hardware.
- **4.** Repeat **Steps 2 & 4** to attach (1) Rear Mounting Bracket to the rear location, **(Figures 3 & 4)**. Do not tighten hardware.
- **5.** Select the Passenger/Right Tube. Insert (2) 8mm Triangle Double Bolt Plates into the front (2) sets of (2) holes, **(Figure 5)**. Attach (1) Drop Step to the (2) Double Bolt Plates with (4) 8mm x 22mm Flat Washers and (4) 8mm Nylon Lock Nuts, **(Figure 6)**. Do not tighten hardware.
- **6.** With assistance, line up the mounting tabs in the Passenger/Right Tube to the rear faces of the Mounting Brackets. Secure the Tube to the Mounting Brackets with (4) 10mm Hex Bolts, (8) 10mm x 20mm Flat Washers and (4) 10mm Nylon Lock Nuts, **(Figure 7)**. Do not tighten hardware.
- 7. Level and adjust the Overland Step, then tighten all hardware.
- **8.** Repeat **Steps 1—7**to attach the Driver/Left Overland Step.
- 9. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

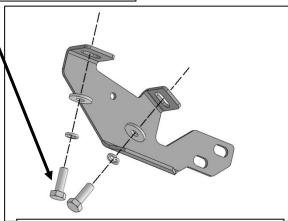
To protect your investment, Do not use any type of polish or wax that may contain abrasives that could damage the finish. Mild soap may be used to clean the Overland Sliders.

Passenger/Right side Installation Pictured

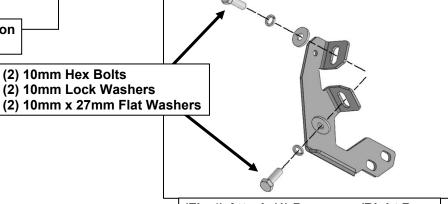


- (Fig 1) Passenger/Right front mounting location
- Front
 - (Fig 3) Rear mounting location (Driver/Left side shown)

- (2) 10mm Hex Bolts
- (2) 10mm Lock Washers
- (2) 10mm x 27mm Flat Washers



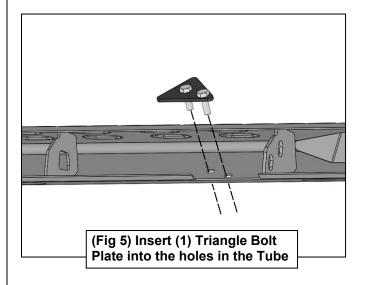
(Fig 2) Attach the Passenger/Right Front **Mounting Bracket to the front location**



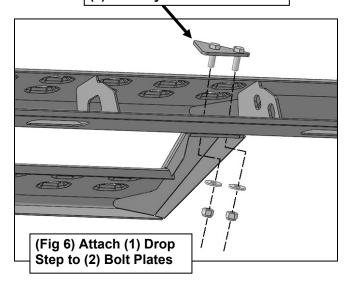
(Fig 4) Attach (1) Passenger/Right Rear Mounting Bracket to the rear location

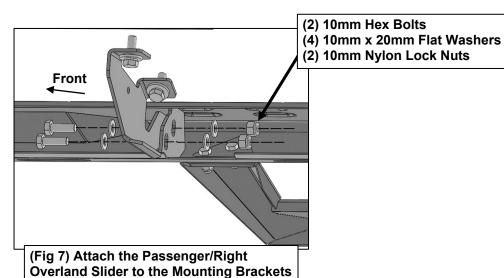
(2) 10mm Hex Bolts (2) 10mm Lock Washers

Passenger/Right side Installation Pictured



8mm Bolt Plate (2) 8mm x 22mm Flat Washers (2) 8mm Nylon Lock Nuts





Page **3** of **3**